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Which Analyte? (Chiral vs. achiral)

•EMA GL on BE (2010, Section 4.1.5)

- Achiral methods generally acceptable
- Chiral methods, if all conditions are met or are unknown:
 - 1. Enantiomers exhibit different pharmacokinetics.
 - 2. Enantiomers exhibit pronounced differences in pharmacodynamics.
 - **3.** The exposure (*AUC*) ratio of enantiomers is modified by a difference in the rate of absorption.
- If only one enantiomer is active and the other is inactive or has low contribution to activity, it is sufficient to demonstrate BE for the active only.



Which Analyte? (Parent vs. Metabolite) EMA GL on BE (2010, Section 4.1.5) Generally parent drug. Concerns, that C_{max} of metabolite does not reflect difference between formulations.

- Does not distinguish between active and inactive metabolites.
- If method too insensitive consider higher SD.
- Metabolite acceptable 'in exceptional cases':
 - Present any available data supporting the view that the metabolite exposure will reflect parent drug.
 - Metabolite formation is not saturated at therapeutic doses.



Which Analyte? (Pro-drugs)

- •EMA GL on BE (2010, Section 4.1.5)
 - Generally inactive pro-drug.
 - Active does not need to be measured.
 - If pro-drug has low concentrations and is quickly eliminated it is acceptable to demonstrate BE of active metabolite (pro-drug not measured).
 - Parent compound can be considered to be an inactive pro-drug if it has no or very low contribution to clinical efficacy.



Basics of Bioanalytics

- Biological matrices
 - Whole Blood
 - Serum
 - Plasma
 - Urine
 - Liquor, Saliva, Synovia, Tissue, Faeces, Sputum,...

 Sample Preparation (Extraction / Trace Enrichment Techniques)

- Dilution
- Protein Precipitation
- Liquid-Liquid Extraction (LLE)
- Solid Phase Extraction (SPE)



Basics of Bioanalytics (cont'd)

•Separation & the 'Workhorses' in Bioanalytics

- for 'Small Molecules': Chromatographic Methods
 - Gas Chromatography (GC)
 - High Performance Liquid Chromatography (HPLC/UHPLC)
 - High Performance Thin Layer Chromatography (HPTLC)
 - Capillary Electrophoresis (CE)
 - Supercritical Fluid Chromatography (SFC)
 - Hyphenated Techniques

Column Switching (GC/GC, LC/LC, SFC/GC)
 MS-MS, TOFMS

- for Biologics: Ligand Binding Assays
 - Enzyme Linked Immunosorbent Assay (ELISA), Enzyme Multiplied Immunoassay Technique (EMIT)
 - Radioimmunoassay (RIA)



Basics of Bioanalytics (cont'd)

Detection

- for GC
 - Flame Ionization Detection (FID)
 - Nitrogen-Phosporus Detector (NPD)
 - Electron Capture Dector (ECD)
 - Mass Spectrometry (MS)
 - Thermal Conductivity (TCD)
- for HPLC
 - Ultraviolet / Visible (UV/Vis), Diode-Array (DAD)
 - Fluorescence (FL)
 - Electrochemical (EC; coloumetric and amperometric)
 - Mass Spectrometry (MS)
 - Conductivity, Diffraction (Evaporative Light Scattering,
 - ELS), Refractive Index (RI), Radioactivity (RA),...



Basics of Bioanalytics (cont'd)

Integration
Peak 'recognition'
Automatic vs. manual
Chromatography Data Systems (CDS)
Calibration
Model Selection
Weighting Schemes
Working Range



Basics of Bioanalytics (Assumptions)

- Assumptions should possibly be justified in method development, *e.g.*,
 - Absence of co-eluting compounds (MS-MS < MS < FL < EC < UV-DAD < UV)</p>
 - Lack of Matrix Effects (LC/MS-MS, Ligand Binding Assays)

MF= peak response in presence of matrix ions peak response in mobile phase

Matrix Factor ~1

Protein-binding (generally only total concentration [free+bound] measured)



 Besides clinical / PK requirements... It is the job of the bioanalyst to Perform pretests of stability (from sampling until thawing). Recommend the type of anticoagulat. Recommend a stabilizer – and the procedure! Recommend storage conditions. It's an urban myth that – at least for BE studies - free (unbound) drug should be measured, even for highly protein bound drugs. Common sample preparation techniques lead always to the total concentration.



Whole Blood

- Should be avoided if ever possible...
- Mandatory if drug binds strongly to erythrocytes (*i.e.*, no plasma concentrations can be measured – example: chlorthalidone).
- Recommended if drug is routinely in Therapeutic Drug Monitoring (TDM) in whole blood, even if measurement in plasma is possible. Examples: tacrolimus; ciclosporin? Bortezomib?



Serum

- Only if no stability issues (sufficient time for clotting – no cooling allowed).
- Possible problems after thawing (turbidity requiring centrifugation – does the lab have a cooled centrifuge?).
- Sometimes problems become evident only in multiple freeze-thaw-cycles (part of validation, but not of method development).
- Therefore most bioanalysts opt for...



Plasma

- Better choice than serum, because whole blood can be cooled immediately after drawing until centrifugation.
- Numerous anticoagulants available: heparin, citrate, different EDTA salts (Na, K, Li).
- Type of anticoagulant must no interfere with the extraction/separation/detection!
 It is the responsibility of the bioanalyst to require the most suitable anticoagulant from the clinical site.



Urine Hint: Quite often clinical CROs fill urine sample vials 'up-to-the-top' (why?) and forget the 9% increase in volume (water → ice)... All compounds must be dissolved after thawing! Sometimes it's necessary to increase the temperature to 37 °C and go for a shaker or ultrasonicifaction! Sometimes dilution with H₂0 helps.



Tissue

- Only for experts! Ask!
- Soft tissue (brain, liver, etc.): defined sample in ethanol or aceton, 30" – 60" Ultraturax, supension diluted to ~10% protein content, further treatment like plasma.
- Everything else (including soft tissue with fibers): 30" Dismembrator in liquid nitrogen.
- Tensides may improve poor recovery (but must be separated from the extract before HPLC).



Sample Preparation (Extraction / Trace Enrichment)

- Dilution
 - For urine samples with a few exceptions:
 - Simple example: triamterene in plasma
 - Solubility 48 mg/mL
 - Hydrophobicity logP
 - 0.3 (measured), 1.21 (predicted): extremely hydrophilic!
 - LLE not possible; SPE almost not possible as well...
 - Acidity pKa 6.2
 - Protein binding 97%
 - 200µL plasma + 600µl $H_20 \rightarrow 20µl HPLC$ column NH_2
 - Fluorescence 360nm ex. / 436nm em.
 - LOQ 1ng/mL





Sample Preparation (Extraction / Trace Enrichment)

- Protein Precipitation
 - 'Rough treatments' (perchloric acid, trichoroacetic acid) should be avoided: analyte will be trapped in denaturized protein clots.
 - Suitable (specially for LC/MS): acetonitrile, methanol or ethanol (CH₃CN recommended).
 - All other low molecular mass compounds (incl. endogenous ones) remain in solution. Only the best choice for high concentrations, good separation and selective detection!
 - Sometimes called 'point-and-shoot' led to many disasters in LC/MS-MS (matrix effects)!



Sample Preparation (Extraction / Trace Enrichment)
Extraction
Liquid-Liquid Extraction (LLE)
Solid Phase Extraction (SPE)



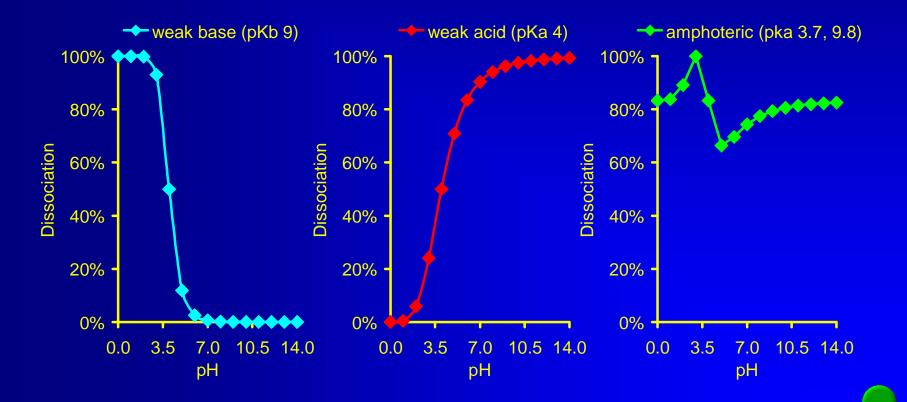
- Based on distribution between an aqueous phase (plasma, urine) and an organic phase.
 Driven by lipophilicity of the analyte. Octanol-water partition coefficients are part of pharmacopoeial information, but only useful for neutral molecules.
 - Given as the decadic logarithm *log P*; the higher, the more lipophilic. Examples:

drug	log P
caffeine	-0.23
paracetamol	0.51
diclofenac	4.98
montelukast	7.26



- If the analyte consists of an organic core and at least one acidic/basic group, the pH of the the aqeous phase drives the process.
 - Dissociated \rightarrow dissolved salt \rightarrow hydrophilic
 - Not dissociated \rightarrow organic core \rightarrow lipophilic
 - Amphoterics (containing acidic and basic group) are problematic. Multiple steps at different pHs may be necessary. Sometimes it's not possible to find a pH which gives sufficient recovery.
 - However, 100% recovery is not a requirement for a valid method. If the method is sensitive, accurate, and precise enough – any recovery is acceptable.







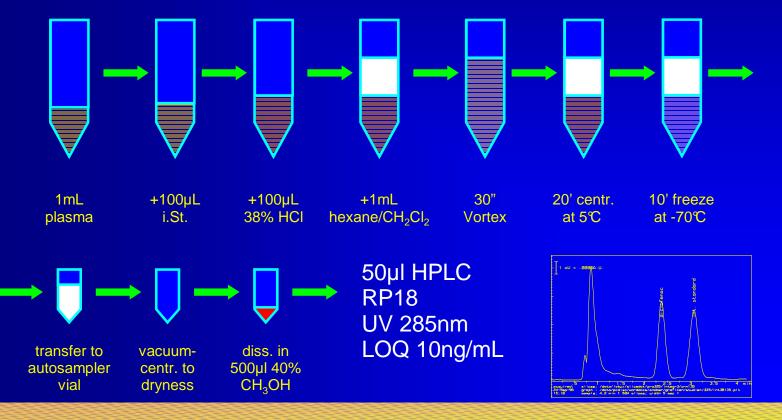
Simple example: diclofenac

Solubility: 50 mg/mL (sodium salt, measured) 4.5 µg/mL (free acid, predicted)
Hydrophobicity logP 3.9 (measured), 4.98 (predicted)
Acidity pKa 4.15
Protein binding >99%





Simple example: diclofenac





•Extreme example: lipophilic base

- ■Plasma + HCI: analyte dissociates (becomes hydrophilic) → 1st LLE, acidic and neutral interferences → organic phase, disposed
- Remaining plasma + KOH: analyte does not dissociate (becomes lipophilic) → 2nd LLE, analyte in organic phase
- ■Organic phase + aqueous acid: analyte dissociates (becomes hydrophilic again) → 3rd LLE, analyte and remaining lipophilic basic interferences in aqueous phase...



Sample Preparation (Solid Phase Extraction)

Based on distribution between an aqueous phase (plasma, urine) and chemically bonded solid phase matrix.

- Most common reversed phase silica:
 - C18, C8, C4, C2, Phenyl
- Rarely normal phase: NH₂, OH, CN
- Selective washing steps possible
- Can be automated or even linked to the main HPLC-system (column switching)



Sample Preparation (Solid Phase Extraction)

•Advanced example: galanthamine

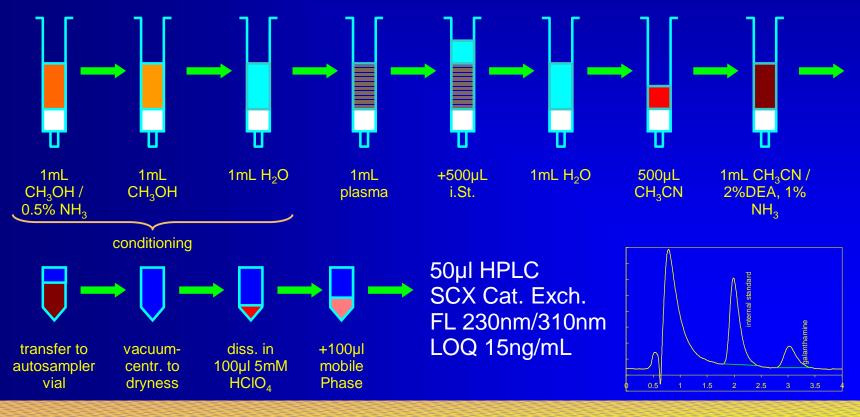
- Solubility: 10 mg/mL (HBr salt, measured) 1.7 µg/mL (predicted)
 Hydrophobicity logP 1.8 (measured), 1.39 (predicted)
- Acidity pKa ?
- Protein binding 18%





Sample Preparation (Solid Phase Extraction)

Advanced example: galanthamine





- Substances (analytes & interferences) continuously exchange between Mobile and Stationary Phase
 - Different Mechanism in parallel (solubility, lipophilicity, ionization,...)
 - Retention influenced by type of Stationary Phase, column lenggth, composition of Mobile Phase (type and % organic modifier, gradient, pH, buffer), temperature, pressure, flow rate,...

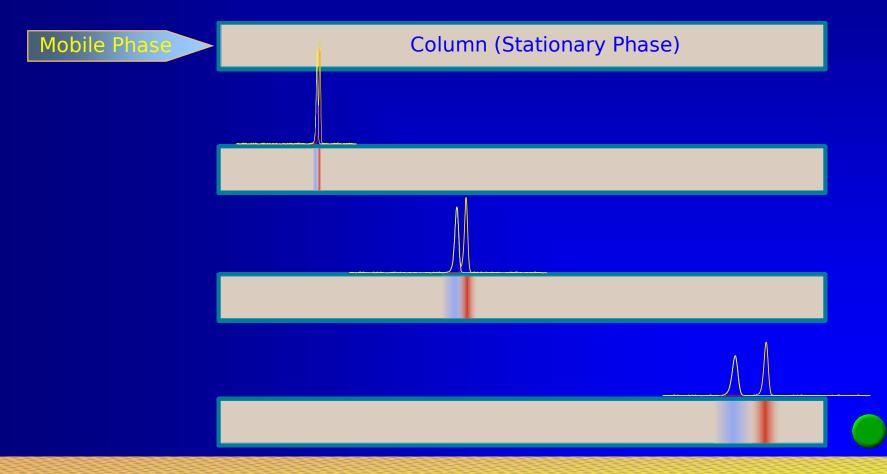






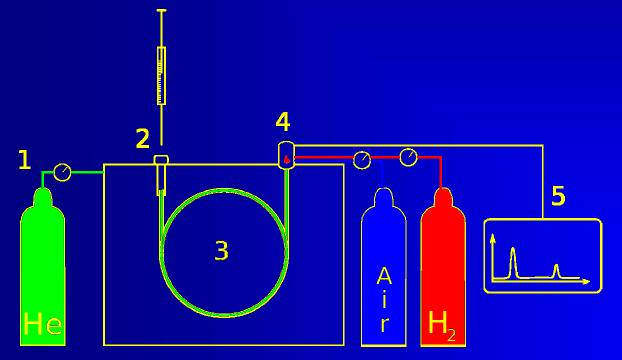








Gas Chromatography

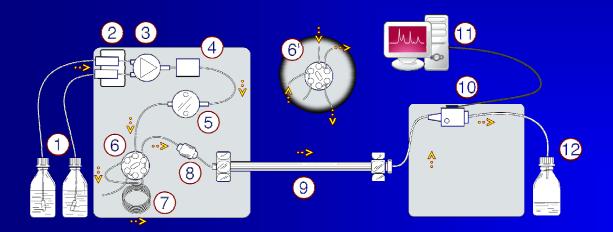


- 1. Mobile Phase (Carrier Gas)
- 2. Injector
- 3. Column (Stationary Phase)
- 4. Detector (here: FID)
- Data System

 (A/D Converter, Integrator,
 Storage → LIMS)



High Performance Liquid Chromatography



- 1. Mobile Phase Reservoir
- 2. M.Ph. Degasser
- 3. Gradient Valve
- 4. Mixer
- 5. Pump
- 6. Injector
- 7. Sample Loop
- 8. Pre-Column
- 9. Column (St.Ph.)
- 10. Detector
- 11. Data System
- 12. Waste



•GC vs. HPLC

GC

+For volatile and temperature-insensitive compounds (example: valproic acid)

+Easy coupling to MS (analyte already in gas phase)

- +High separation power (capillary length up to 50m)
- +Fast analyses possible (with short columns only restricted by the detector and data system)
- +Low matrix effects in MS (small absolute amounts injected and high selectivity)
- Non volatiles require derivatization (majority of drugs; needs expertise)
- Chiral columns expensive and delicate



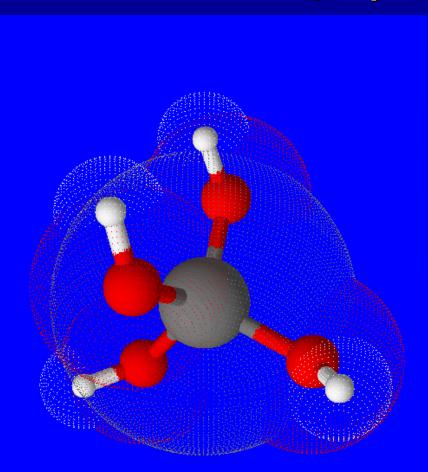
•GC vs. HPLC

HPLC

- +Method of choice for non-volatile and/or temperaturesensitive compounds
- +Most common method nowadays
- **±**Coupling to MS (800× more volume than in GC)
- Matrix effects in MS (may require sophisticiated sample preparation)
- Highly hydrophilic basic/acidic compounds problematic (ion exchange instead of RP; needs expertise)
- Highly hydrophilic neutral compounds require derivatization
- Chiral columns expensive and delicate

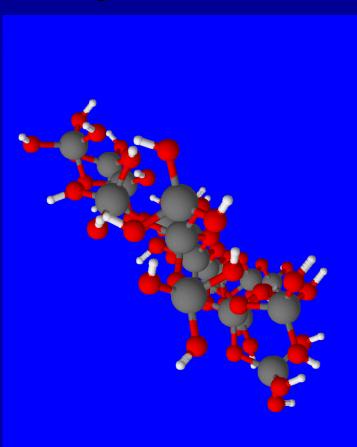


Orthosilic Acid (H₄SiO₄)



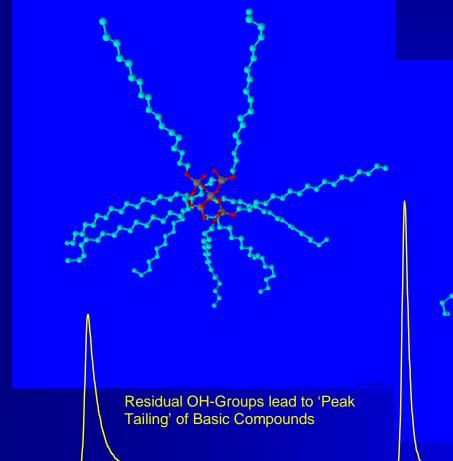


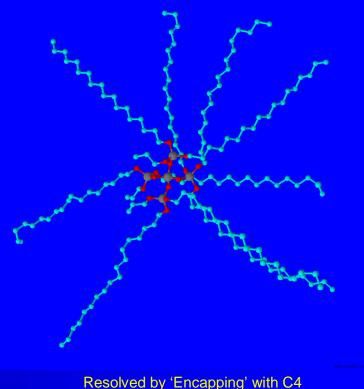
Polysilic Acid





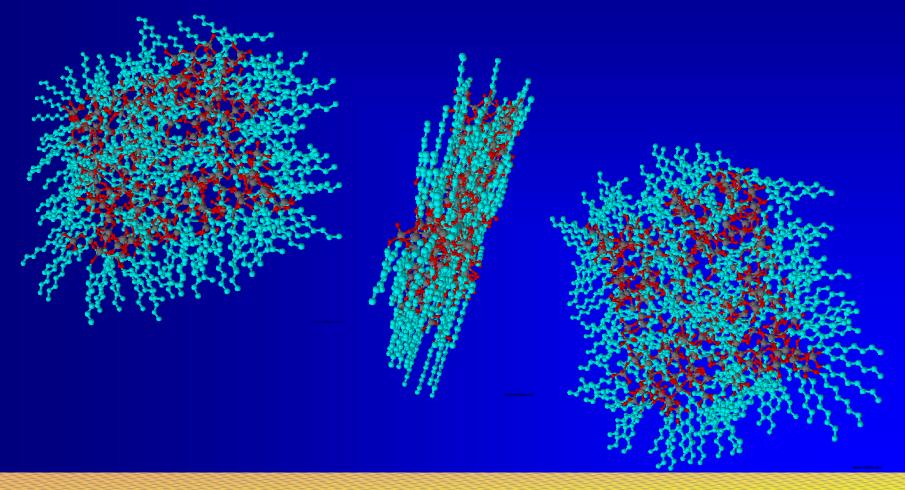
C18 Reversed Phase





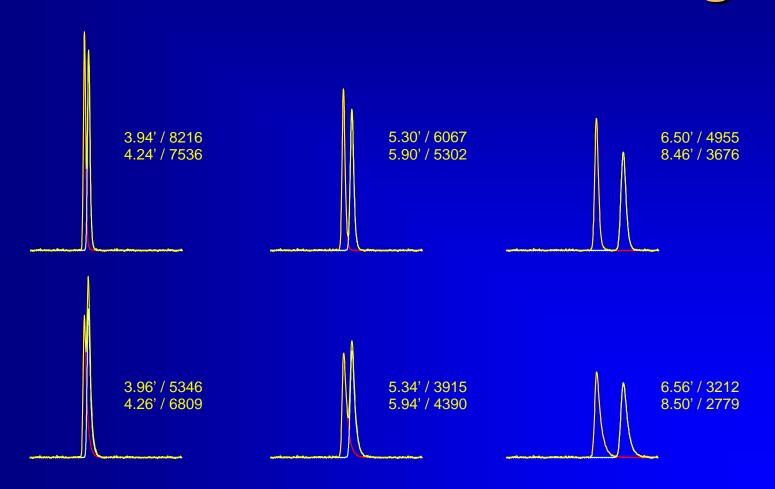


C8 Reversed Phase

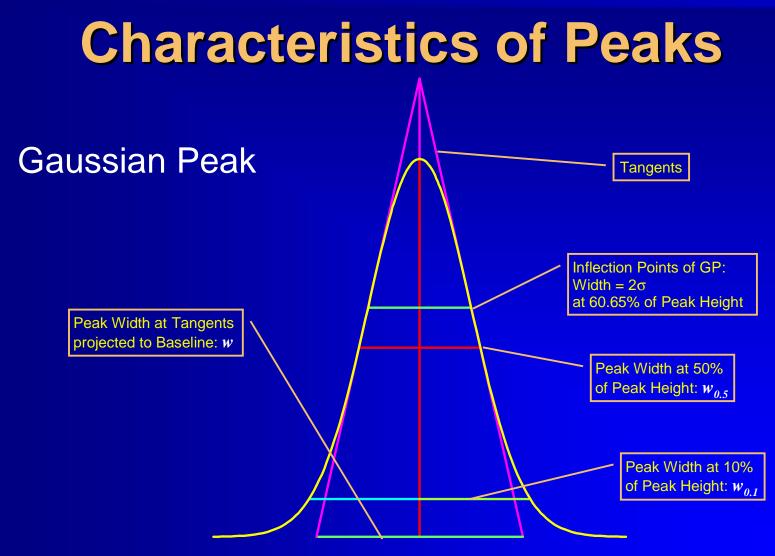




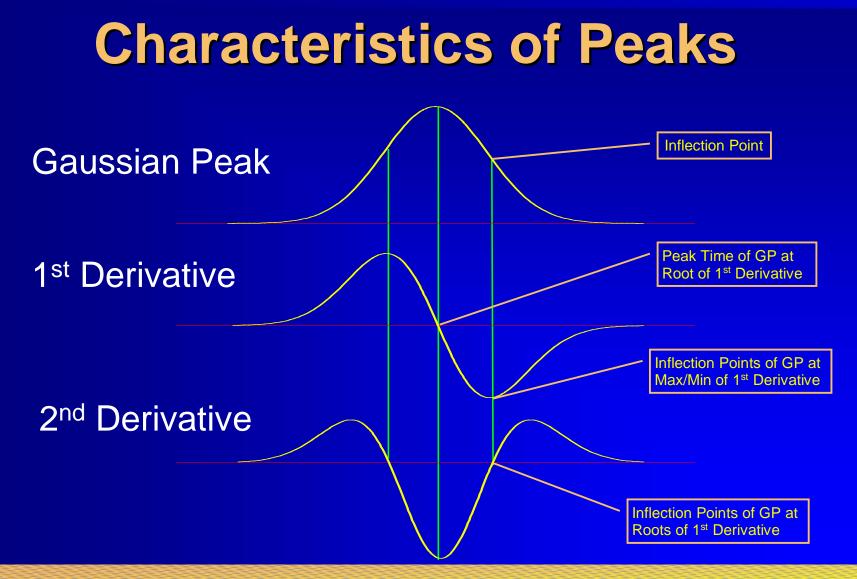
Retention Time and Tailing





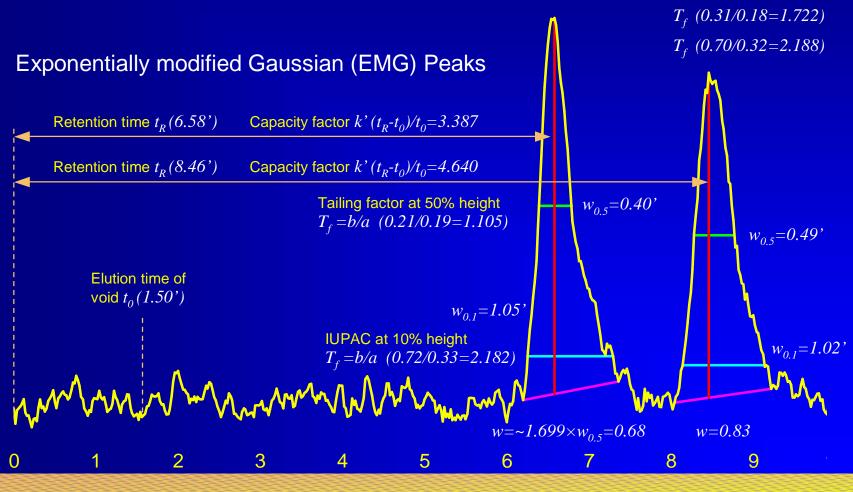




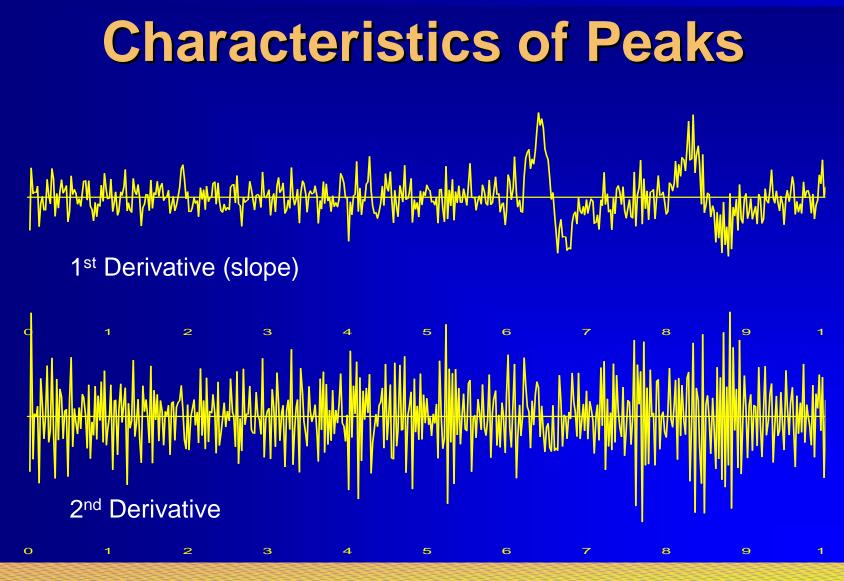




Characteristics of Peaks









Recommendations

• Capacity factor k' for analytes > 2 Example: (6.58–1.50)/1.50=3.39 ✓ (8.46-1.50)/1.50=4.64 ✓ Resolution between two adjacent peaks $\square R_s = 2 \times (t_{R2} - t_{R1}) / (w_1 + w_2)$ Baseline width w not easily accessible; for a Gaussian [*sic*] peak $w \sim 1.699 \times w_{0.5}$ holds. Desirable >2

■Example: 2×(8.46–6.58)/(0.68+0.83)=5.69 ✓



Recommendations

Tailing factor T_f for analytes <2 Example (IUPAC at 10% of peak height): 0.72/0.33=2.18 × 0.70/0.32=2.19 × >2, but acceptable for an enantiomeric separation, where columns show 'bad separation' in general.



Recommendations

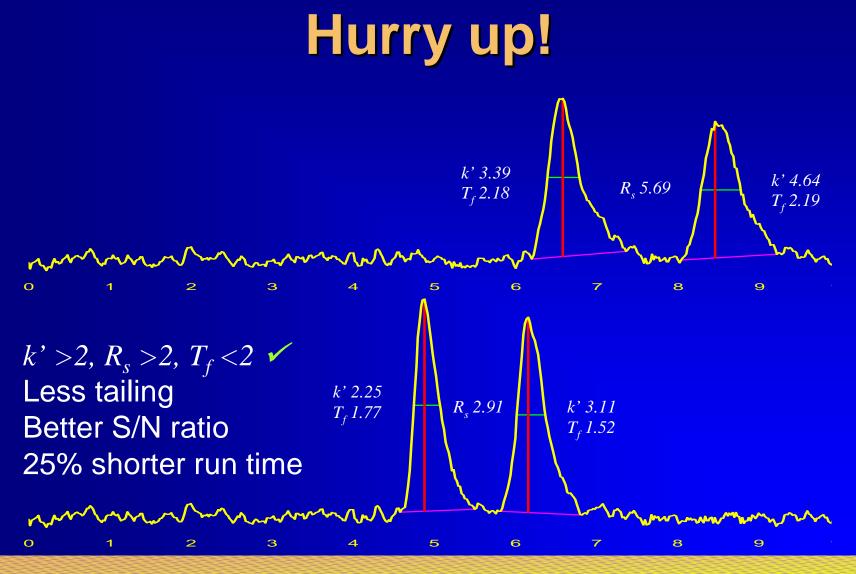
Run times

- The longer, the better the separation but
- ■Peak heights will decrease (band broadening → higher LOQ)

Run times are <u>decreased by</u>

- **Type of stationary phase C18 \rightarrow C8**
- \Box \downarrow Column length
- \frown Particle size 3 µm \rightarrow 5 µm
- ↑ Flow rate
- Type of organic modifier in mobile phase $CH_3OH \rightarrow CH_3CN$
- \uparrow % of organic modifier in MP
- Temperature







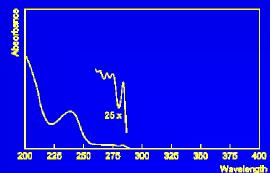
•Flame Ionization Detector (GC)

- Applicable to all organic compounds (response linear to carbon content)
- Analytes are pyrolyzed by a hydrogen-air flame
- Ionized by high voltage
- Induced current is measured
- In 'pharma' almost of historical interest only



Ultraviolet/Visible Detector (UV/Vis; HPLC)

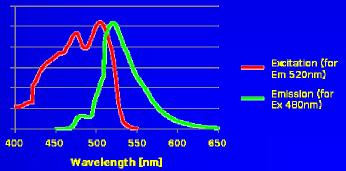
- Applicable to all compounds with a chromatophor (response linear to concentration)
- Not very selective (at <200nm even dissolved O₂ shows absorbance); selectivity may be enhanced by Diode Array Detection (DAD)
- Useful in method development (shows inter
 - ferences, where the MS is 'blind' due to high selectivity)
- In 'pharma' almost of historical interest only





Fluorescence Detector (FL; HPLC)

- Applicable to most compounds with a conjugated system of double bonds
- Pre- and post-column derivatization for many functional groups possible
- Very selective (unlikely that two compounds show the same excitation and emission wavelengths)
- For some compounds still the method of choice

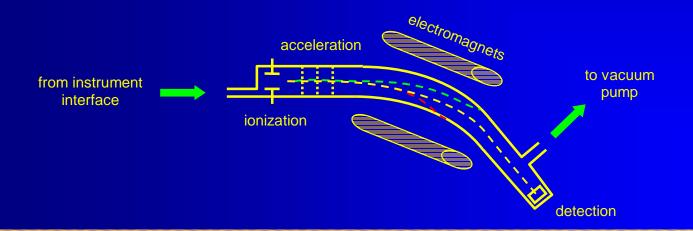




Mass Spectrometry (MS; GC, HPLC)

- Applicable to all compounds
- Very selective

Not very sensitive per se, but due to high selectivity (lacking interferences)





Mass Spectrometry (MS; GC, HPLC)

MS operates in high vacuum (<10⁻⁶ mbar); mobile phase must be removed in the instrument/MS interface

Analytes are ionized. Common methods:

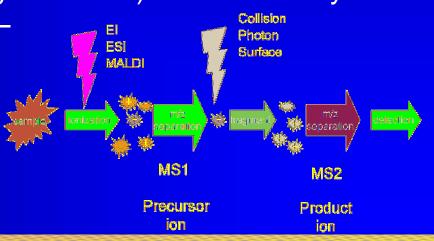
- Electron impact (EI)
- Thermospray
- Electrospray (ESI)
- Atmospheric pressure chemical ionization (APCI)
- Field Asymmetric Waveform Ion Mobility Spectrometry (FAIMS)

. . .



Mass Spectrometry (MS; GC, HPLC)

- Analytes are deflected in the magnetic field based on their m/z (mass/charge ratio)
 - Ions with lower mass are more deflected
 - Ions with higher charge are more deflected
- Quadrupoles (four magnetic rods) are commonly used, mostly in series acting as an ion trap
- MS in series: Tandem MS (or LC/MS-MS)





Problems with LC/MS(-MS)

- In the past (?) 'strange' PK results were seen after the transition from a conventional HPLC method to LC/MS, mainly with protein precipitation as the sample preparation
- Due to the high selectivity, the MS is 'blind' for interferences – the chromatogram looks 'clean', but coeluting compounds may supress or enhance the ionization of the analyte
- With a less selective detection these interferences would be visible...

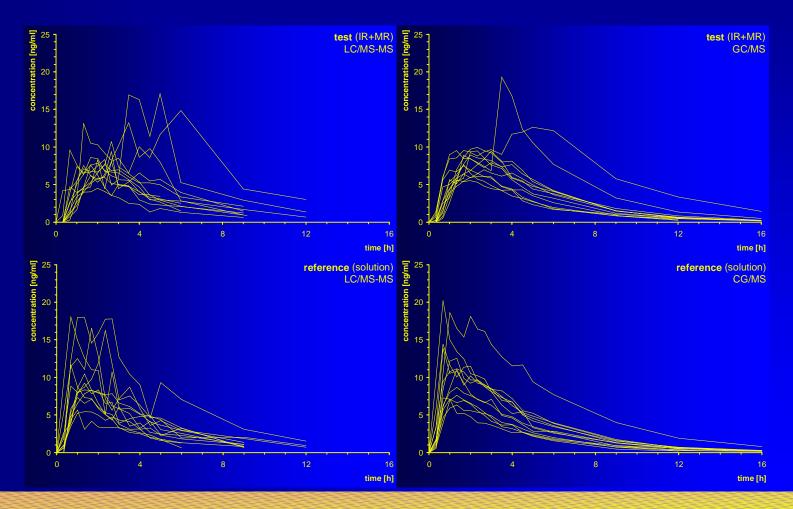


 Example: central stimulant Development of a formulation combining IR and DR characteristics 24 m+f subjects, fasting test 10 mg IR + 10 mg DR reference 20 mg oral solution Bioanalytics Validated LC/MS-MS method LLOQ 200 pg/mL

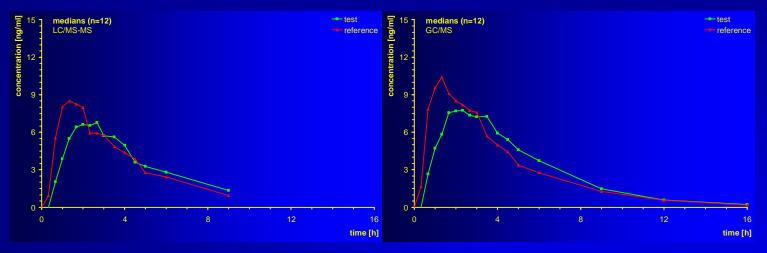


 Plausibility Review LLOQ really 200 pg/mL? in some subjects presumed to be >1.5 ng/mL LC/MS-MS stopped after 12 subjects due to suspected matrix effects Development of a GC/MS-method stable isotope internal standardization LLOQ 143 pg/mL









LC/MS-MS					GC/MS								
	statistic	CL-lo	CL-hi	PE	CV	CI		statistic	CL-lo	CL-hi	PE	CV	CI
AUC	ANOVA	92.6%	114.4%	102.7%	14.1%	21.8%	AUC	ANOVA	93.8%	110.3%	101.6%	10.8%	16.5%
	WMW	91.2%	116.2%	103.0%	-	24.9%		WMW	93.2%	112.3%	102.6%	-	19.1%
C _{max}	ANOVA	78.6%	99.8%	88.4%	16.5%	21.2%	C _{max}	ANOVA	71.1%	96.4%	82.5%	20.8%	25.3%
	WMW	76.8%	97.4%	86.9%	—	20.6%		WMW	72.6%	97.8%	81.4%	—	25.2%
t _{max}	WMW	+0.58	+2.50	+1.33	_	1.92	t _{max}	WMW	+0.50	+2.17	+1.00	_	1.67



- Approaches to examine Matrix Effects
 Extract various lots of blank matrix, add a constant amount of analyte and internal standard and plot the ratio for each lot. If the ratio remains constant, the matrix effect is insignificant.
 - Compare the slopes of calibration curves prepared in different sources of matrix.
 - Infuse low levels of analyte post column while injecting reconstituted extracted matrix on the LC. This allows the observation of matrix effects under various chromatographic conditions.



Minimization of Matrix Effects

- Use internal standard of similar structure (preferably stable isotope – labeled; recommended in EMA 2011 GL)
- Avoid 'precipitate and shot'-methods
- Conduct sufficient sample cleanup especially to remove phospholipids
- Use new chromatographic methods (UPLC, Rapid Resolution LC) to enhance separation
- Use weak acid wash solution for on-line SPE negative ion methods to break up Na⁺/analyte ion pairs



Minimization of Matrix Effects
Maintain a clean interface / MS source!
Consider APCI or FAIMS
No need to change from an *established* conventional method to LC/MS-MS out of fashion.

If everything fails, consider GC/MS!





Other Problems (LC/MS-MS)

Metabolites

- Some metabolites dissociate in the ion-source resulting in the parent drug's m/z ion.
- If these metabolites are not separated from the parent drug in chromatography, one can not distinguish between parent + metabolite in MS.
- Examples of documented back-conversion: acylglucuronides, esters, N-oxides, lactone-rings
- Since metabolites are often not commerically available, short run-times should be avoided for such drugs. BTW, metabolites may be extracted from urine...



Peak 'recognition'
Automatic vs. manual
Chromatography Data System (CDS)



Peak 'recognition'

- Detector delivers signal at high data rates
- Raw signal is bundled to 'peak slices' based on an appropriate time constant. Rule of thumb: $w_{0.5}$ of the narrowest peak divided by 10–20. 10" peak \rightarrow aquisition rate of 0.5 "-1" (60–120 Hz).

Peak start and end 'recognized' by:

- Noise threshold
- Baseline drift: mainly important for gradient elution
- Area threshold: values below this value are not followed

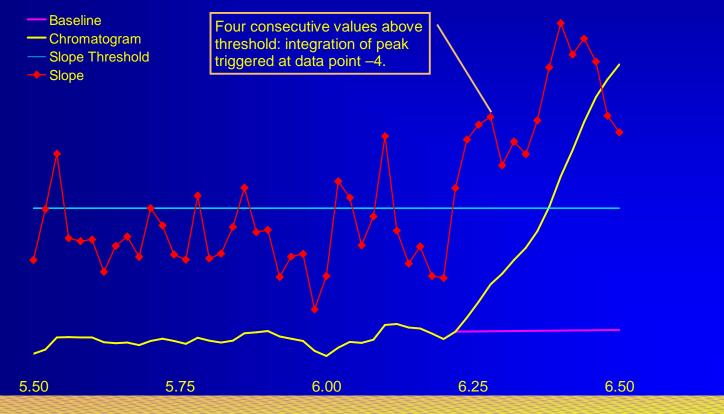


Peak 'recognition'

- Peak start and end 'recognized' by:
 - Upward-/downward slope detection: The data system fits a couple of data points to a function (Polynomial, smoothing spline, Savistzky-Golay, ...) and calculates the first derivative at each time point. If the derivative is positive and above the threshold = start of peak; if the slope is negative and below the threshold = end of peak. For a Gaussian peak upward- / downward thresholds would be the same, but in chromatography peaks are asymmetrical. Some data systems correct for that by using more slices if the slope is negative or even change to a different fitting algorithm.



Peak 'recognition'





Automatic vs. manual

- Integration parameters are saved in the CDS's method and work in the background
- The automatic integration may fail:
 - Mainly for small peaks close to the LOQ
 - But also (rarely) for high peaks, when a series of positive random noise may trigger a 'end of peak' too early or negative random noise draws the baseline too late.
 - There is no 'correct' integration for any given peak! The same raw data most likely will result in different values if exported to another CDS.
- All chromatograms should be reviewed and the integration corrected if necessary



Automatic vs. manual

- The review has to be done before (!) concentrations are calculated. Changing integration of a peak in order to bring a calibrator / QC to the expected value (*e.g.*, make a batch valid which would be rejected otherwise) or a pre-dose concentration <LLOQ would be clear evidence of fraud.</p>
- Acceptable by current GLs (FDA 2001, EMA 2011). SOP in place; report which chromatograms were reintegrated (why, by whom, when: all the usual stuff needed for an audit trail).



Automatic vs. manual

Example: LC/MS-MS, risperidone, protein precipitation, dilution factor 8, API 4000, software Analyst 1.4.1; 1 ng/mL and 0.1 ng/mL (LOQ)

into gratian mathed	1 ng/mL	0.1 ng/mL		
integration method	CV (n=10)			
automated (smoothing 1, bunching 2)	6.5%	15.1%		
manual correction (one analyst)	6.3%	11.1%		
manual correction (ten analysts)	5.2% (3.8% – 6.8%)	12.8% (6.9% – 16.0%)		

H Kirchherr, *Data Evaluation in LC-MS* In: H-J Kuss and S Kromidas (eds.), *Quantification in LC and GC*, Wiley, p243–59 (2009)



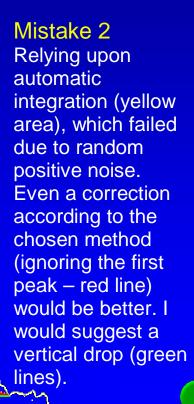
Automatic vs. manual

- Some analyst are afraid of getting problems in an inspection believing automatic integration is the 'gold standard' and manual integration some kind of data manipulation.
 - Example: recent (June 2010) BE study, active *l*-enantiomer vs. racemate, LC/MS-MS; chromatograms of
 - high calibration standard
 - Iow QC sample



Automatic vs. manual

Mistake 1 Setting the integration method to ignore the first peak (tangential baseline instead of vertical drop). All peak areas are systematically underestimated.

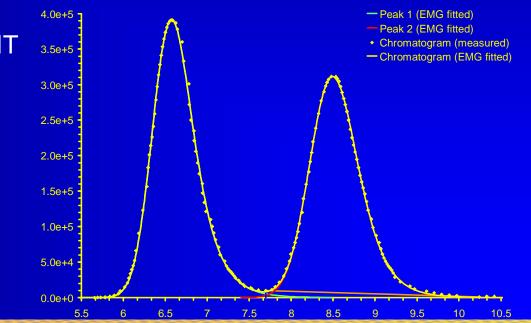




Automatic vs. manual

It would be possible to calculate peak areas by deconvolution. Not available in current CDS! Only supported by Merck / Hitachi's mid-1990ies D-7000 HPLC system manager (HSM)

v4.1) or external software (PeakFIT from Systat).





 Chromatography Data System (CDS) Bundled with chromatograph / MS Xcalibur[®] (Thermo Scientific) Analyst[®] (Applied Biosystems/MDS Sciex) EZChrome Elite (Agilent Technologies) Empower[™] (Waters) Chromeleon[®] (Dionex) LabSolutions (Shimadzu) Commercial, vendor independent PowerChrom[®] (eDAQ) Cross-platform freeware ezDataPowerChrom[®] (chemilab.net) Deconvolution PeakFIT[®] (Systat)



Chromatography Data System (CDS)

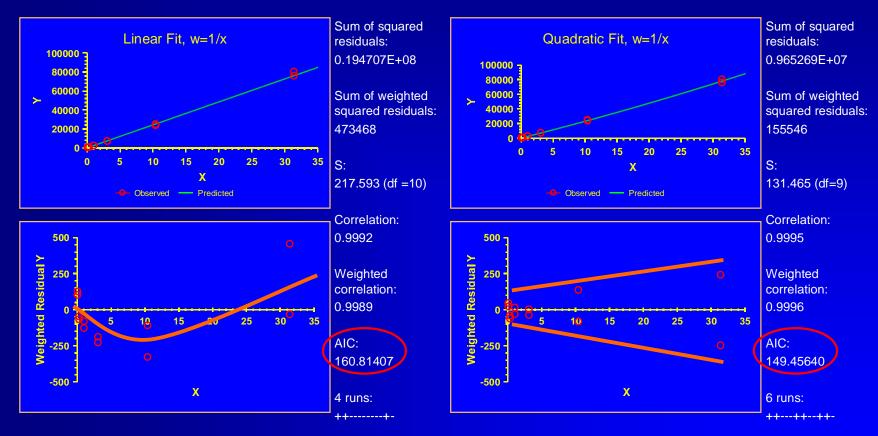
Important points

- Audit Trail?
- Data transfer to LIMS?
- Data format: Preferable not only the integration
 - parameters, but the raw peak slices are stored.
 - ANDI/netCDF (AIA) Chromatography Data Interchange Format (ASTM standard E1947-98)
 - Last resort: CSV (Character Separated Variables)
- FDA 21 CFR Part 11 compliant (rarely; ask!)
- If possible data should not be stored only at the instrument's PC, but copied to a central location for secured backup.
- Ask the CRO for a DVD with raw data files.



 Model Selection Linear y = A + BxQuadratic $y = A + Bx + Cx^2$ 4-parameter logistic (LBA) $y = D + \frac{(A - D)}{\left(1 + \left(\frac{x}{C}\right)^B\right)}$ Weighting Schemes Unweighted (simple linear regression; not recommended) •Weighted w=1/x, $w=1/x^2$, $w=1/s^2$ Working Range (accurate and precise within LLOQ and ULOQ)



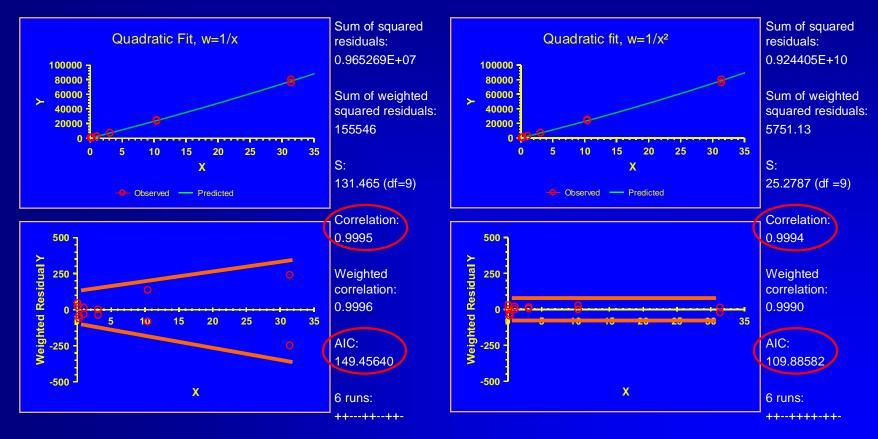




Back-calculated standards (linear, 1/x)					
nominal	Acc [%]	mean	CV [%]		
0.102	125.09	122.7	2.77		
0.102	120.29	122.1	2.11		
0.313	94.58	93.4	1.78		
0.313	92.23	93.4			
1.045	91.95	93.4	2 22		
1.045	94.90	93.4	2.23		
3.107	93.15	92.4	1.09		
3.107	91.73	92.4	1.09		
10.42	93.47	05.6	2.24		
10.42	97.81	95.6	3.21		
31.42	105.19	102.4	3.84		
31.42	99.62	102.4	3.04		

Back-calculated standards (quadr., 1/x)					
nominal	Acc [%]	mean	CV [%]		
0.102	109.96	107.3	3.46		
0.102	104.70	107.5	3.40		
0.313	94.76	93.5	1.94		
0.313	92.19	93.5			
1.045	97.81	99.4	2.28		
1.045	101.02	99.4	2.20		
3.107	100.06	99.3	1.08		
3.107	98.54	99.5	1.00		
10.42	98.31	100.5	2 10		
10.42	102.72	100.5	3.10		
31.42	102.40	400.0	0.47		
31.42	97.50	100.0	3.47		



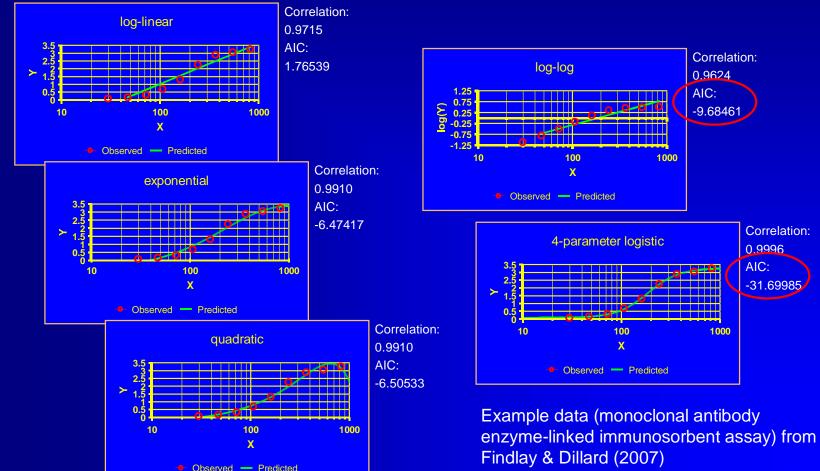




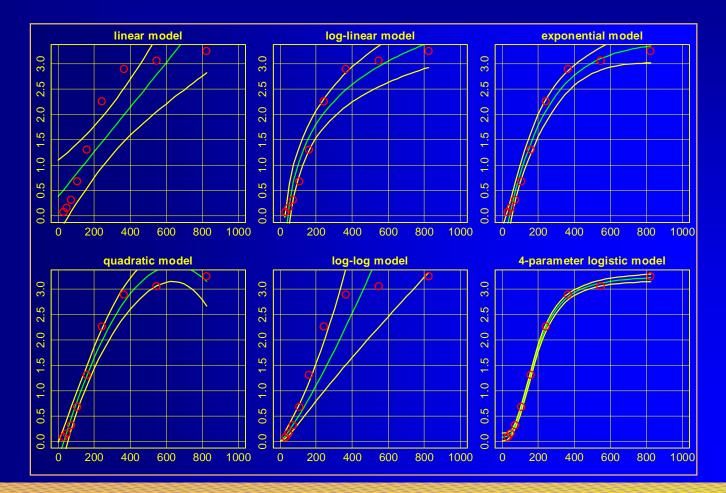
Back-calculated standards (quadr., 1/x)					
nominal	Acc [%]	mean	CV [%]		
0.102	109.96	107.3	2 46		
0.102	104.70	107.5	3.46		
0.313	94.76	93.5	1.94		
0.313	92.19	93.5	1.94		
1.045	97.81	99.4	2 20		
1.045	101.02	99.4	2.28		
3.107	100.06	99.3	1.08		
3.107	98.54	99.3	1.00		
10.42	98.31	100.5	3.10		
10.42	102.72	100.5	3.10		
31.42	102.40	400.0	2.47		
31.42	97.50	100.0	3.47		

Back-calculated standards (quadr., 1/x ²)					
nominal	Acc [%]	mean	CV [%]		
0.102	105.60	102.9	274		
0.102	100.16	102.9	3.74		
0.313	95.19	02.0	4 00		
0.313	92.54	93.9	1.99		
1.045	100.01	404 7	2.20		
1.045	103.31	101.7	2.29		
3.107	102.52	404 7	4 00		
3.107	100.96	101.7	1.08		
10.42	99.91	402.4	2.00		
10.42	104.33	102.1	3.06		
31.42	101.69	00.2	2.27		
31.42	96.95	99.3	3.37		

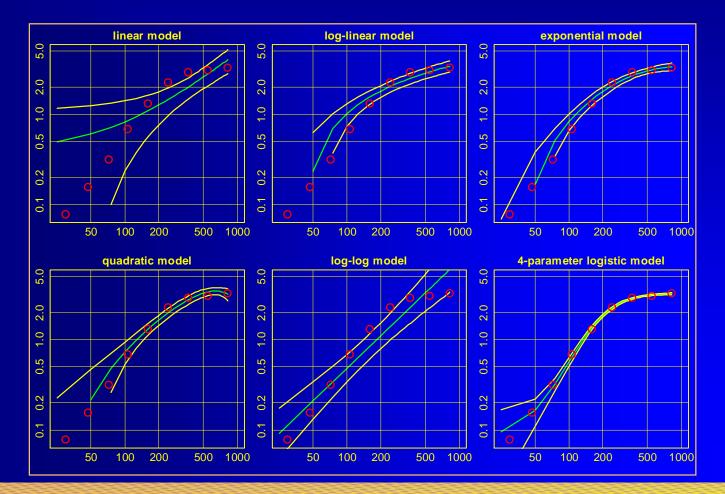




Calibration (LBA Example)



Calibration (LBA Example)



BE

Calibration (LBA Example)

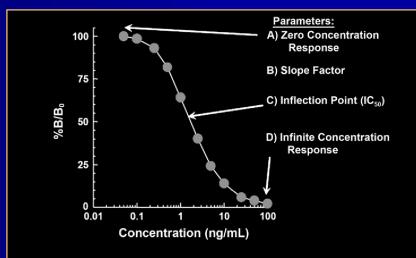


Figure 1. Typical 4-parameter logistic graph for a competitive-format immunoassay.

 $y = D + \frac{(A - D)}{\left(1 + \left(\frac{x}{C}\right)^{B}\right)}$



Thank You! Development of Bioanalytical Methods for BE Studies Open Questions?



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